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MPI 454 Marine
Engine Big Block
Chevy Rebuild
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One Gen I Water*

*Pump Impeller
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Oil Change**

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Specifications Unit of
Measurement In.

(mm) Displacement

454 CID (7.4L) Bore

4.25 (108) Stroke

4.00 (101.6)

Compression Ratio

8.0:1 Heads Cast Iron

(Oval Port) Intake

Manifold Cast Iron

Block Cast Iron (4

Bolt Main Bearing

Caps) Rods Forged

Steel Pistons...

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Printed in U.S.A..

1996, Mercury

Marine. 90-823224--2

796 We could not

possibly know of and

advise the service

trade of all

conceivable

procedures by which

a service might be

performed and of the

possible hazards

and/or results of each

method. We have not

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undertaken any such

...

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ADDRESSES

WITHIN THE UNITED STATES. Measuring in at 7.4 liters or 454 cubic inches, your Mercury MerCruiser inboard V8 is a big beast, there's no arguing with that. Being big doesn't mean it has to be brutal. If you maintain your MerCruiser 454 regularly, it should run

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as smooth as silk.

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of the MerCruiser
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#23 Workshop
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Mercruiser Big Block V8 Inboard (....Read More) Engines date back to the 482 Cu In motors offered in the late 1960's.

Throughout the 1980's the 7.4L 454 Cu In Big Block V8 was the primary Big Block Inboard Marine Engine offered by Mercruiser. However

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after the 1990's rolled around the 8.2L 502 Cu In Big Block V8 was introduced.

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exploded views. This
is the same manual
that technicians use
to fix your vehicles.

MERCURY

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